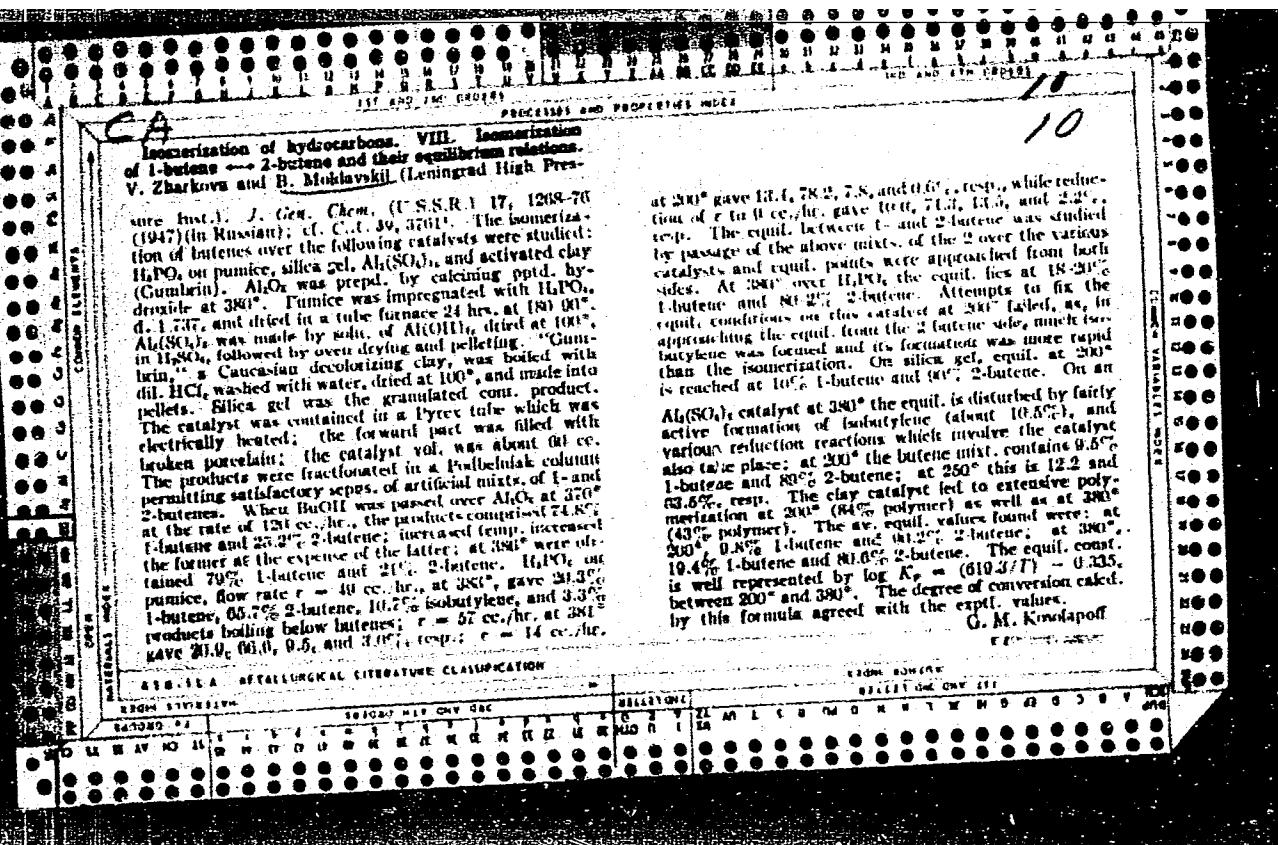


Aluminosilicate-catalyzed desulfurization of side-chain hydrocarbons in aromatic hydrocarbons. B. I. Kostylev and V. S. Berezin (Leningrad Inst. High Pressures), *J. Gen. Chem. U.S.S.R.*, **16**, 1033-42 (1946) (in Russian).—The catalyst, a natural Guria (Georgian) bleaching clay, finely ground, was activated by 20% HCl in the cold during a few days, washed, dried at 100°, pressed, and granulated to 2-3 mm. The reactions were carried out uniformly at 410°, 1.6 atm. hydrocarbon per 1 vol. catalyst, for 1 hr. with 14 compounds: (I) Et_3Sb ; (II) PhEt_2Sb ; (III) $\text{Me}_2\text{C}_6\text{H}_4\text{SbEt}_2$; (IV) Bu_2SbPh ; (V) Bu-SbPh_2 ; (VI) $\text{Me-C}_6\text{H}_4\text{SbPh}_2$; (VII) $\text{Ph-C}_6\text{H}_4\text{SbCl}_2$; (VIII) $\text{Ph-C}_6\text{H}_4\text{SbMe}_2$; (IX) $\text{Me-C}_6\text{H}_4\text{SbMe}_2$; (X) $\text{Ph-C}_6\text{H}_4\text{SbMe}_2$; (XI) $\text{Ph-C}_6\text{H}_4\text{SbCl}_2\text{Me}$; (XII) $\text{Me-C}_6\text{H}_4\text{SbBu}_2\text{Ph}$; (XIII) $\text{Me-C}_6\text{H}_4\text{SbBu}_2\text{Cl}$; (XIV) $\text{Me-C}_6\text{H}_4\text{SbBu}_2\text{Me}$. In this order, the yields of C_6H_6 (PhCl in case VII), detd. by fractionation of the product, were: 0, 0, 0, 0, 3, 3, 6, 20, 0, 0, 0, 67, 0, 0%; the yields of PhMe : 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 0, 45, 46, 67, 0, 0, ~100%. The content of unsulf. hydrocarbons in the outgoing gas was detd. for IX, X, XI, XII: 94, 98, 93, 92 vol.-%; the content of $\text{Me}_2\text{C}_6\text{H}_4\text{Sb}$: for XIII, XIII, XIV: 70, 71, 77 vol.-%. The ease of splitting off the alkyl group evidently increases with increasing polarization of the bond between the alkyl and the ring, as in the AlCl_3 -catalyzed reaction. The mechanism of the silicate catalysis is interpreted in terms of formation of a complex between the alkylbenzene and the neg. charged O atoms of the catalyst, polarization of the alkyl-ring bond, exchange of alkyl against proton, and desorption of C_6H_6 from the catalyst. The carbonium ion splits off the surface of the catalyst as olefin, returning the proton to the catalyst. N. T.

10

APPROVED FOR RELEASE: 03/13/2001

CIA-RDP86-00513R001135010019-0"



USSR/Chemistry - Isomerization, Pentenes Sep 48
Chemistry - Pentenes, Isomerization

"Isomerization of Hydrocarbons: IX, Study of
the Isomerization of Alkenes and Their Equi-
librium Ratios." V. Zharkova, B. Moldavskiy,
Leningrad Inst of High Pressures, 62 pp

"Zhur Obshch Khimi" Vol XVIII, No 9.

Report's data for isomerization of pentenes ob-
tained at 200° and at 380° over Silica gel. On
basis of tabulated distribution of products,
following equations have been derived for above
interval. 1-pentene + 2-pentene \rightleftharpoons 2-methyl-1-
butene + 2-methyl-2-butene: $\log K_{P1} = 432.7/T -$
30/49723

PA 30/49723

USSR/Chemistry - Isomerization, Pentenes (Contd) Sep 48

0.302; for 3-methyl-1-butene \rightleftharpoons 1-pentene + 2-pentene:
 $\log K_{P2} = 277.6/T + 0.174$; for 3-methyl-1-butene \rightleftharpoons
2-methyl-1-butene + 2-methyl-2-butene: $\log K_{P3} =$
708.6/T - 0.125. Submitted 8 Feb 47.

30/49723

MOLDAVSKIY, B.

"APPROVED FOR RELEASE: 03/13/2001

CIA-RDP86-00513R001135010019-0

4E34-1
Inventor: B. L. Molavitch and M. V. D'Amato
U.S.P. 1,514,551, Mar. 25, 1925. Improved aircraft
engines.

M. Kress

JMB aay
NE

APPROVED FOR RELEASE: 03/13/2001

CIA-RDP86-00513R001135010019-0"

MOLDAVSKIY, B.L.; IVANOVA, I.I.

Reduction of nitrocyclohexane with hydroiodic acid as a method
for its quantitative determination [with summary in English].
Zhur.anal.khim. 12 no.2:274 Mr-Ap '57. (MIRA 10:7)
(Cyclohexane) (Iodic acid)

AUTHORS:

Alekseyeva, K. A. and Moldavskiy, B. L.

SOV/65-58-10-2/15

TITLE:

Conversion of Oxygen-Containing Compounds of Cherkhovskiy Tar During Liquid-Phase Hydrogenation (Prevrashcheniye kislorodsoderzhashchikh soyedineniy Cherkhovskoy smoly pri zhidkofaznoy gidrogenizatsii.)

PERIODICAL: Khimiya i Tekhnologiya Topliv i Maser, 1958, Nr 10, pp 7 - 11 (USSR)

ABSTRACT:

Results of investigations on the conversion of oxygen-containing compounds are reported as most publications on this subject deal with the selection of catalysts and conditions of reduction of the oxygen-containing compounds, especially of phenols into hydrocarbons (Ref.1). Tar from Cherkhovskiy semi-coke was tested. The degree of conversion was evaluated according to the formation of the broad fraction (the fraction of the hydrogenation product boiling up to a temperature of 325°C). This fraction was freed of its light components by vacuum distillation. Physical data are tabulated. The experiments were carried out in an apparatus (Fig.1) which comprised a 2 litre isothermal autoclave with an electromagnetic drive and an agitator which was operated

Card 1/4

SOV/65-58-10-2/15

Conversion of Oxygen-Containing Compounds of Cheremkhovo Tar During Liquid-Phase Hydrogenation

at 2,800 revs/minute. S. A. Babushkin's method (Ref.5) was used with slight modifications for the direct determination of oxygen in the organic substances. The oxygen content in the initial tar and in the hydrogenation products (the broad fraction, the residue above 325°C, the gas and water) defined also the degree of conversion of the oxygen-containing substances. The influence of the length of the reaction, the temperature and pressure on the destructive hydrogenation of Cheremkhovo tar was also investigated. A series of experiments was carried out at a pressure of 290 atms and temperatures of 460 to 420°C (Table 1 and Fig.2). The highest degree of decomposition of the raw material occurs at the beginning of the reaction, after 20 minutes, when the temperature equals 460°C, and after 1 hour at a temperature of 420°C. The rate of conversion of oxygen-containing compounds is much quicker. The effect of the pressure of hydrogen on the conversion of oxygen-containing compounds was tested at a temperature of 460°C when the reaction was carried out for one hour at pressures of 290, 200 and 100 atms. A change in the pressure from 290 to 100 atms hardly affected the total

Card 2/4

SOV/65-58-10-2/15

Conversion of Oxygen-Containing Compounds of Cherepanovo Tar During
Liquid-Phase Hydrogenation

conversion of the oxygen-containing compounds which varied within the limits of 84 to 85%, but led to the distribution of the oxygen between the broad fraction, water and gas. Hydrogenation of Cherepanovo tar at 100 atm pressure is accompanied by coke formation, and the residue boiling above 325°C shows low hydrogen content and considerable increase in the specific weight of the residue. This raw material should not be hydrogenated at 100 atm pressure in the presence of low-activity catalysts such as iron. The temperature coefficients for various degrees of conversions were also calculated (Table 3). Under the given process conditions, the decomposition of high molecular oxygen-containing compounds results in the formation of lower phenols and neutral oxygen-containing compounds having boiling temperatures in the range of those of the broad fraction; Table 4. An increase in the temperature intensifies the decomposition process of the raw material and also the conversion of the oxygen-containing compounds. The amount of phenols and neutral oxygen-containing compounds increases only slightly on raising the temperature because

Card 3/4

SOV/65-58-10-2/15

Conversion of Oxygen-Containing Compounds of Cherepanov Tar During
Liquid-Phase Hydrogenation

under the given condition the rate of formation of
compounds only slightly exceeds the rate of their
reduction. There are 4 Tables, 2 Figures and 7 Soviet
References.

ASSOCIATION: LenNII

Card 4/4

AUTHORS:

Moldavskiy, B. L., Nazarova, Ye. V.

SOV/32-24-7-15/65

TITLE:

The Determination of the Inhibitor Dicyclohexylaminonitrite
in Paper (Opredeleniye ingibitora nitrita ditsiklogeksilamina
v bumage)

PERIODICAL:

Zavodskaya Laboratoriya, 1958, Vol. 24, Nr 7,
pp. 817 - 817 (USSR)

ABSTRACT:

Recently this volatile corrosion inhibitor has been widely used. Paper is impregnated with it and then the objects to be protected are wrapped in the paper. The determination of the inhibitor by a titration with permanganate yields only inaccurate results, as the paper contains substances which are oxidized by the permanganate. A method of analysis was worked out. It consists of a volatilization of the free amine and a subsequent titration. The paper scraps are placed in a retort with the inhibitor. The retort contains distilled water and caustic soda. A Kjeldahl- (K'jel'dal) flask with a cooler is mounted on top of it and a part of the mixture is distilled off. The portion of the hydrate of the amine which remained in the cooler is washed out with alcohol. It is combined with the distillate and then titrated in 0,1 n hydrochloric acid solution

Card 1/2

The Determination of the Inhibitor Dicyclohexylamino-nitrite in Paper SOV/32-24-7-15/65

in the presence of bromothymol blue. The presence of ammonium salts in the paper or in the dicyclohexylamine disturbs this method of analysis.

ASSOCIATION: Leningradskiy institut po pererabotke nefte i polucheniyu iskusstvennogo topliva (Leningrad Institute of Crude Oil Processing and for the Production of Synthetic Fuels)

Card 2/2

MOLDAVSKIY, B.L.; BELOSTOTSKAYA, I.L.

Effect of sodium hydroxide and salts of manganese and cobalt on
the coxidation of isopropylbenzene to hydroperoxide. Zhur.prikl.
khim. 31 no.12:1885-1890 D '58. (MIRA 12:2)

I. Leningradskiy nauchno-issledovatel'skiy institut po pererabotke
nefti i polucheniyu iskusstvennogo zhidkogo topliva.
(Cumene) (Oxidation)

ALEKSEYEV, K.A.; MOLDAVSKIY, B.L.

Transformations of phenols in vapor-phase hydrogenation. ^{Him.}
i tekhn. i masel 4 no.1:43-48 Ja '59. (MIRA 12:1)

L. Leningradskiy neftyanoy issledovatel'skiy institut.
(Phenols) (Hydrogenation)

5 (3)
AUTHORS:

TITLE:

PERIODICAL:

ABSTRACT:

Moldavskiy, B. L., Ivanova, I. I.

SOV/75-14-3-27/29

Quantitative Determination of Cyclohexyl Nitrite, Cyclohexanone
and Nitrocyclohexanone in Their Mixture (Kolichestvennoye
opredeleniye tsiklogeksilnitrita, tsiklogeksanova i
nitrotsiklogeksana v ikh smesi)

Zhurnal analiticheskoy khimii, 1959, Vol 14, Nr 3,
pp 378-380 (USSR)

The determination of cyclohexyl nitrite is carried out
according to the method suggested by J. Beab and Ch. Szalkow
(Ref 1) for the determination of allyl and amyl nitrite.
Cyclohexanone is determined according to the hydroxyl amine
method (Ref 2) and nitrocyclohexane by reduction with
hydrogen iodide. As cyclohexyl nitrite disturbs the
determination of the other two compounds it is transformed
with methanol and the methyl nitrite is distilled-off in the CO₂-stream. After removal of the cyclo-
hexyl nitrite the quantitative determination of cyclohexanone
and nitrocyclohexanone is possible. There are 1 figure,
3 tables, and 5 references, 2 of which are Soviet.

Card 1/2

Quantitative Determination of Cyclohexyl Nitrite,
Cyclohexanone and Nitrocyclohexanone in Their Mixture SOV/75-14-3-27/29

ASSOCIATION: Moskovskiy tekhnologicheskiy institut myasnoy i molochnoy
promyshlennosti (Moscow Technological Institute of Meat
and Dairy Industry)

SUBMITTED: May 22, 1958

Card 2/2

S/195/60/001/002/005/010
B004/B067

AUTHORS: Moldavskiy, R. I., Kernos, Yu. D.

TITLE: Catalytic Oxidation of Butylenes to Maleic Anhydride in the Vapor Phase

PERIODICAL: Kinetika i kataliz, 1960, Vol. 1, No. 2, pp. 267 - 273

TEXT: The present paper was read at the Conference on Organic Catalysis, November 19, 1959. After giving a review of Western publications concerning the catalytic oxidation of butylenes to maleic anhydride, the authors describe their own experiments. The industrial butylene fraction which is obtained by dehydrogenation of n-butane and consists of 25% butene-1, 54% butene-2, 3% isobutylene, 8% divinyl, and 10% C₂ and C₃ hydrocarbons, was used as initial product. Some experiments were made with an enriched mixture of butene-1 and butene-2 which was obtained by dehydrating the corresponding primary and secondary n-butanols. Besides, experiments with 90% divinyl were made. The reaction mixture consisted of 1.5% butylene and air. The following catalysts were used: 1) Mo - Co catalyst (1 : 1), produced by mixing ammonium paramolybdate with cobalt

Card 1/4

Catalytic Oxidation of Butylenes to Maleic Anhydride in the Vapor Phase S/195/60/001/002/005/010
B004/B067

nitrate and by annealing the precipitated cobalt molybdate at 450°C; 2) Mo - Co - B catalyst (1 : 1 : 1.6), produced in the same way as 1) with an addition of H₃BO₃; 3) Mo - Co - P catalyst (1 : 1 : 0.5), produced in the same way as 1) with an addition of H₃PO₄ and kieselguhr as carrier; 4) V - P catalyst (1 : 1) from ammonium metavanadate, phosphoric acid, and kieselguhr; 5) Mo - V catalyst (1 : 10 and 1 : 0.3), produced by impregnating kieselguhr with the ammonium salts of the corresponding acids; 6) Mo - V - Ti catalyst (1 : 0.6 : 1.2), produced in the same way as 5) with an addition of metatitanic acid and with kieselguhr or pumice as carrier; 7) Co - Cr catalyst (1 : 1), produced by reaction of the corresponding salts; 8) Co - W catalyst (1 : 1), produced in the same way as 7); 9) Co - P catalyst (1 : 1), produced in the same way as 7). Results are given in Table 2. The analytical data were converted to maleic acid. The following was found: Besides maleic aldehyde, considerable amounts of CO and CO₂, carbonyl compounds and volatile aliphatic acids were formed on all catalysts. The optimum content of maleic anhydride in the reaction product obtained with the best catalysts was 35 - 50 mole%. Higher yields (up to 73.3%) were obtained

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Catalytic Oxidation of Butylenes to Maleic Anhydride in the Vapor Phase

S/195/60/001/002/005/010
B004/B067

when using divinyl. The isomerization of butene-1 to butene-2 was studied on the Mo-V-Ti catalyst. The cis-butene-2/trans-butene-2 ratio in the reaction product was higher than that corresponding to equilibrium. This proves that isomerization takes place via the cis-form and equilibrium was not attained during the experiment. A. Sh. Khabibulina, G. M. Borovaya, and I. L. Belostotskaya took part in the experiments. There are 1 figure, 5 tables, and 14 non-Soviet references.

ASSOCIATION: Vsesoyuznyy nauchno-issledovatel'skiy institut neftekhimicheskikh protsessov (All-Union Scientific Research Institute of Petrochemical Processes)

SUBMITTED: January 23, 1960

Legend to Table 2: 1) catalyst; 2) volume velocity v, h^{-1} ; 3) temperature, $^{\circ}C$; 4) total conversion x of $C_4H_8, \%$; 5) yield of maleic acid related to the reacting quantity of $C_4H_8, \text{ mole\%}$; 6) yield of maleic acid related to the amount of C_4H_8 , passing through the apparatus, mole\% ; 7) yield of maleic acid in g/l catalyst per hour; 8) none; 9) traces.

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S/195/60/001/002/005/010
B004/B067

	1)	2)	3)	4)	5)	6)	7)
Mo — Co, № 1	2000	400	56	34,0	19,8	28,6	
	4000	450	59	33,4	20,0	57,7	
Mo — Co — B, № 2	4000	450	84	15,0	12,6	36,5	
Mo — Co — P, № 3	2000	400	—	—	16,4	23,7	
	2000	450	76	37,2	28,3	41,0	
	4000	450	45	35,0	16,6	48,0	
	8000	500	47	32,2	15,1	87,0	
V — P, № 4	2000	350	63	19,3	12,3	17,6	
	2000	450	93	18,6	17,1	24,8	
	4000	350	48	15,6	7,5	21,5	
	4000	450	86	22,7	10,8	56,8	
	8000	450	80	17,0	13,5	78,0	
Mo — V, № 5	4000	450	52	8,8	2,5	6,4	
Mo — V, № 6	4000	350	27	20,0	5,4	15,8	
	4000	450	37	23,9	8,8	25,6	
Mo — V — Ti, № 7	4000	400	18	47,7	8,7	25,2	
	4000	450	23	52,0	11,8	34,4	
	4000	500	31	45,8	13,9	40,3	
Mo — V — Ti, № 8	4000	350	88	12,0	10,9	38,5	
	4000	450	93	19,6	18,3	53,0	
Co — Cr, № 9	4000	450	100	—	—	Нет	3)
Co — W, № 10	4000	450	100	—	—	Нет	
Co — P, № 11	4000	450	8	—	—	Следы	f)

Table 2.

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80939
S/064/60/000/02/05/025
B022/B005

5.3400

AUTHOR:

Moldavskiy, B. L.

TITLE:

Production of Dicarboxylic Acids From Hydroxy Acids

PERIODICAL: Khimicheskaya promyshlennost', 1960, No. 2, pp. 112 - 114

TEXT: The author studied the possibility of producing various dicarboxylic acids of the aliphatic series from a cheap and abundant material, the oxidation products of paraffin hydrocarbons, by means of succinic acid and higher-molecular acids formed by oxidation. The mean molecular weight of dicarboxylic acids is obtained by oxidation with air at 120° initial fatty acid. A product obtained by deparaffinization with carbamide was used in the investigations. This oxidation product contained 62% of hydroxy acids, its acid number was 250, its saponification number 488. The upper unreacted layer can be re-oxidized with air, then follows the oxidation by means of nitric acid to give dicarboxylic acids (Table). The composition of the dicarboxylic acid mixture is

Card 1/2

80939

Production of Dicarboxylic Acids From Hydroxy
Acids

8/064/60/000/02/05/025
B022/B005

indicated. The yield in dicarboxylic acids after distillation is about 75% of the crude dicarboxylic acids; their acid number is 815. According to the results of the chromatographic analysis, the composition of dicarboxylic acids is as follows: 35% of succinic acid, 20% of glutaric acid, 16% of adipic acid, 12% of pimelic acid, and 17% of higher-molecular (C_8 and C_9) acids. M. V. Blinova, V. G. Babel', Ye. Ya. Buslovich, R. I. Rudakova, T. G. Melent'yeva, M. Sh. Usmanova, E. I. Rubinshteyn, and N. K. Rozenblit cooperated in the investigation. There is 1 table.

ASSOCIATION: VNIIneftekhim (Vsesoyuznyy nauchno-issledovatel'skiy institut neftyanoy khimii - All-Union Scientific Research Institute of Petroleum Chemistry)

Card 2/2

5.3400

77652
SOV/80-33-2-27/52**AUTHORS:** Moldavskiy, B. L., Rudakova, R. I.**TITLE:** The Influence of the Molecular Weight of Aliphatic Acid on the Composition of Dicarboxylic Acids Obtained on Oxidation. Communication II**PERIODICAL:** Zhurnal prikladnoy khimii, 1960, Vol 33, Nr 2, pp 417-420 (USSR)**ABSTRACT:** Monocarboxylic acids C₇-C₁₀ (enanthic, caprylic, pelargonic, and capric acids) from the Novocherkassk Synthetic Products Plant were oxidized with nitric acid. The upper oily layer, after hot water extraction of the sparingly soluble dicarboxylic acids, gave the starting monocarboxylic acids (yield 44-58%) which contained some products of the reaction, as evidenced by the changed acid numbers and the higher ester numbers. The lower, acid layer, to which the water extract was added, gave on evaporation crude dicarboxylic acids which were separated chromatographically. It was

Card 1/3

The Influence of the Molecular Weight of
Aliphatic Acid on the Composition of
Dicarboxylic Acids Obtained on Oxidation.
Communication II

77652
SOV/80-33-2-27/52

found that the terminal methyl group was oxidized with great difficulty, since practically no dicarboxylic acids were obtained with the same carbon atom number as the starting acid. The mean average molecular weight of the dicarboxylic acids increased with the molecular weight of the starting acid. The dicarboxylic acids on further oxidation gave dicarboxylic acids with lower molecular weight. For example, adipic acid on boiling for 10 hr with nitric acid was oxidized partially (in 7%). The oxidized part yielded 25% glutaric acid and 75% succinic acid. Similarly, azelaic acid was oxidized (35%); it gave 23% suberic acid, 8% pimelic acid, 15% adipic acid, 21% glutaric acid, and 33% succinic acid. It was also established that the ease of oxidation of dicarboxylic acids increased with their molecular weight. There are 3 tables; and 2 references, 1 French, 1 Soviet. All-Union Scientific Research Institute of Petrochemical

ASSOCIATION:
Card 2/3

The Influence of the Molecular Weight of
Aliphatic Acid on the Composition of
Dicarboxylic Acids Obtained on Oxidation.
Communication II

77652
SOV/80-33-2-27/52

Processes (Vsesoyuznyy nauchno-issledovatel'skiy institut
neftekhimicheskikh protsessov)

SUBMITTED: June 19, 1959

Card 3/3

5.3400

77660
SOV/80-33-2-35/52

AUTHORS: Moldavskiy, B. L., Blinova, M. V., Babel', V. G.,
Buslovich, Ye. Ya., Usmanova, M. Sh.

TITLE: Production of Dicarboxylic Acids by Oxidation of
"Oxy Acids" With Nitric Acid. Communication III

PERIODICAL: Zhurnal prikladnoj khimii, 1960, Vol 33, Nr 2, pp
463-467 (USSR)

ABSTRACT: The oxidation of paraffins with nitric acid can
yield, depending on the reaction conditions, a
series of oxygen-containing compounds such as al-
cohols, aliphatic acids, esters, as well as products
of further oxidation of the aliphatic acids (hydroxy-,
aldehyde-, and keto-acids and their derivatives),
lactones, lactides, etc. Unlike paraffins, alcohols,
aliphatic acids, and their esters which are soluble in
petroleum ether, the products of further oxidation of
aliphatic acids are insoluble in petroleum ether and

Card 1/4

Production of Dicarboxylic Acids by Oxidation
of "Oxy Acids" With Nitric Acid. Communica-
tion III

77660
SOV/80-33-2-35/52

can be easily separated. This insoluble fraction is called usually "oxy acids" (oksikisloty) in USSR, and it can be used for the synthesis of dicarboxylic acids. C. Paquot and F. Goursac reported (Bull. Soc. Chim., 1950, Vol 172) the auto-oxidation of saturated aliphatic acids with an even number of carbon atoms (C_6 to C_{18}) effected at 100-120° C, in the presence of nickel phthalocyanine. The above authors established that the oxidation of the chain took place chiefly in the β -position; the reaction yielded a monocarboxylic acid with a lower molecular weight (containing also an even number of C atoms), and oxalic acid. The chain became gradually shorter, until caproic acid was obtained and could not be oxidized anymore under the conditions of the reaction. The oxidation in δ and γ -positions was insignificant, and deeper oxidation of the β -atom only leads to the formation of malonic and

Card 2/4

Production of Dicarboxylic Acids by Oxidation
of "Oxy Acids" With Nitric Acid. Communica-
tion III

77660
SOV/80-33-2-35/52

oxalic acids. The authors of the present study do not agree with the above. The starting material for their investigation was a mixture of paraffins obtained from the urea deparaffinization of diesel oils. This mixture was oxidized with air at 130° and gave a product consisting of 52% "oxy acids," 28% aliphatic acids, and 20% paraffins and neutral oxygen containing compounds. The above starting material was oxidized easily with 57% nitric acid at 75-80° C and yielded chiefly pimelic, adipic, glutaric, and succinic acids, in 66% yield, based on the reacted "oxy-acids." Lower aliphatic acids, distilled together with nitric acid, consisted of acetic acid (46%), propionic acid (26%), butyric acids (14%), and valeric acids (14%). There are 2 tables; and 5 references, 1 French, 1 German, 2 U.S., 1 Soviet. The 2 U.S. references are: G. Zeilner, F. Lister, Ind. Eng. Chem., 48, 10, 1938 (1956); J. Buckmann, U.S. Pat. 2801219 (1957).

Card 3/4

Production of Dicarboxylic Acids by Oxidation
of "Oxy Acids" With Nitric Acid. Communica-
tion 111

77660
SOV/80-33-2-35/52

ASSOCIATION: All-Union Scientific Research Institute for Petrochemical
Processes (Vsesoyuznyy nauchno-issledovatel'skiy
institut neftekhimicheskikh protsessov)

SUBMITTED: March 3, 1969

Card 4/4

KERNOS, Yu. D.; MOLDAVSKIY, B.L.

Catalytic oxidation of propylene and acrolein. Zhur. prikl.
khim. 33 no.11:2593-2597 N '60. (MIRA 14:4)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut nef'tkhimi-
cheskikh protseesov. (Propene) (Acrolein)

S/204/62/002/004/009/019
E075/E436

AUTHORS: Kernos, Yu.D., Moldavskiy, B.L.
TITLE: Preparation of maleic anhydride from petroleum gases
PERIODICAL: Neftekhimiya, v.2, no.4, 1962, 519-523
TEXT: Maleic anhydride (MA) was prepared on a pilot plant scale by the oxidation of butylenes with air in the presence of vanadium catalyst. The catalyst used has weak activity in the oxidation of benzene into MA and that used in the oxidation of benzene is not active in the oxidation of butylenes. Best conditions for the oxidation are: C₄ concentration 0.9 to 1.2% vol; temperature 430 to 450°C, space velocity 4000 hours⁻¹. Under these conditions 80% of the butylenes are oxidized giving on average 75% yield of MA, the catalyst output being 50 to 80 g MA per litre of catalyst per hour. The by-products and intermediates in the reactor are: formic and acetic acids, formaldehyde, acetaldehyde, methylvinylketone and furan. In the pilot plant the production of MA was 1 kg per 24 hours. The catalyst in the plant maintained its activity for 2500 hours. Dilution of the top layer of the catalyst in the reactor tube
Card 1/2

S/204/62/002/004/009/019
E075/E436

Preparation of maleic ...

with an inert carrier (clay) lowered its temperature to 470°C which permitted increasing the output of MA from 60 to 90 g per litre of catalyst per hour. Technical and economic evaluation of the method shows that butylenes constitute one of the most convenient raw materials for the production of maleic anhydride. There are 5 figures.

ASSOCIATION: Vsesoyuznyy nauchno-issledovatel'skiy institut neftekhimicheskikh protsessov (All-Union Scientific Research Institute of Petrochemical Processes)

Card 2/2

KERNOS, Yu.D.; MOLDAVSKIY, B.L.; KLIONSKAYA, Ye.A.

Oxidation of C₅ hydrocarbons to maleic anhydride. Kin.i kat. 3
no.2:271-275 Mr-Ap '62. (MIRA 15:11)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut neftekhimicheskikh
protsessov, Leningrad.
(Hydrocarbons) (Maleic anhydride)

LEVIN, S.Z.; DINER, I.S.; KUCHINSKIY, V.N.; Prinimali uchastiye:
MOLDAVSKIY, B.L.; KUCHINSKAYA, Z.Ye.; BAULIN, V.A.;
ZISEL'SON, Kh.L.; TUKAY, O.P.

Synthesis of dicyclohexylamine nitrite, an inhibitor of
the atmospheric corrosion of metals. Khim.prom. no.9:566-570
Ag '62. (MIRA 15:9)
(Cyclohexylamine) (Metals--Corrosion)

L 20710-65 EWT(m)/EPT(c)/EWP(j) Pg-4/PF-4 RM
ACCESSION NR: AR3010295 S/0081/63/000/012/0503/0503 B
SOURCE: RZh. Khimiya, Abs. 12N43
AUTHOR: Molodavskiy, B. L., Kornos, Yu. D.
TITLE: The use of C-4 and C-5 hydrocarbons in the synthesis of maleic anhydride
CITED SOURCE: Vestn. tekhn. i ekon. inform. N.-1 in-t tekhn.-ekon. issled. Gos
kom-ta Sov. Min. SSSR po khimii, no. 9, 1962, 15-16
TOPIC TAGS: maleic anhydride, cracking gasoline, hydrocarbon oxidation, olefin
oxidation, petroleum gas, oxidation catalyst

TRANSLATION: Maleic anhydride was synthesized by the oxidation of petroleum gases over Mo/Co and V/P catalysts at 450°C and a volume rate of 4000/hr. Tests showed that the oxidation of C₄H₁₀ gives low yields of maleic anhydride. During the oxidation of butylenes containing 90% unsaturated hydrocarbons, or of butylenes containing 75% isobutylene, the yield of maleic anhydride was 75 wt. % (based on the amount of V/P catalyst). At a volume rate of 7200/hr. using a 10% V/P catalyst, the yield of

20710-35
ACCESSION NR.: AR3010295

maleic anhydride decreased in proportion to the decrease in the amount of butylenes in the raw material. It was possible to obtain significant amounts of maleic anhydride by oxidation of the amylene fraction of cracking gasoline (B.P. 25-50°C). Comparative data are given on the relative consumption of raw material for the synthesis of 1 metric ton of maleic anhydride from benzene and from C₄-C₅ hydrocarbons. A table is also given showing the yields of maleic anhydride during oxidation of hydrocarbons on various catalysts. T. Ogibina

ENCL: 00

SUB CODE: OG, FP

Card 2/2

MOLDAVSKIY, B.L.; BLINOVA, M.V.

Thermal conversion of succinic acid into γ -ketopimelic acid.
Neftekhimiia 5 no.1:108-110 Ja-F '65. (MIRA 18:5)

1. Vsesoyuznyy nauchno-issledovatel'skiy institut neftekhimicheskikh protsessov.

L 31920-66 EWT(m)/EWP(j)/T IJP(c)
ACC NR: AF6007971 (A)

RM
SOURCE CODE: UR/0191/66/000/003/0054/0057

AUTHOR: Fotokhina, Ye. S.; Moldavskiy, B. L.; Molotkov, R. V.; Batalin, O. Ye.; Buslovich, Ye. Ya.; Rubinsteyn, E. I.; Pavkina, A. E.; Khenukova, E. S.; Slo-bina, A. V.; Lykova, T. A.; Bychkova, V. A.

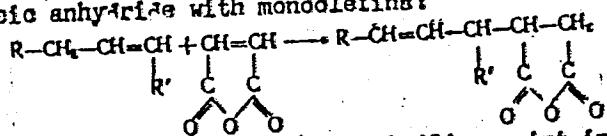
ORG: none

TITLE: Alkenylsuccinic acid anhydrides as hardening agents for epoxy resins

SOURCE: Plasticheskiye massy, no. 3, 1966, 54-57

TOPIC TAGS: epoxy plastic, hardening, solid mechanical property

ABSTRACT: The authors studied the synthesis and use of alkenylsuccinic acid anhydrides as liquid and low-toxic hardening agents for epoxy resins. The anhydrides were synthesized in an electrically heated steel autoclave with a mixing device by the reaction of maleic anhydride with monocolefins:



The following anhydrides were prepared: (acid, boiling point in C, at pressure in mm) crotylsuccinic, 122-147, 8; pentenylsuccinic, 135-148, 8; hexenylsuccinic, 124-210,

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UDC: 678.643'42'5:678.043

L 31920-66

ACC NR: AP6007Y71

5; and a mixture of isoctenyl- and isononylsuccinic (ASA), 155-169, 8. Epoxy resins ED-5, ED-6, and ED-7 were hardened by ASA at 140C for 24 hr, using 93-115, 73-93- and 47-57 g of ASA over 100 g of epoxy resins respectively. Using dimethyl-aniline or triethanolamine as the accelerators, the hardening process was accomplished within 1.5-2 hr at 100C. With the exception of thermal stability, which was 25-35C lower, the physicomechanical properties of the products obtained resembled very closely those obtained by the use of maleic anhydride as the hardening agent. Orig. art. has: 6 tables, 4 figs., and 1 formula.

2
SUB CODE: 11,07/ SUBM DATE: none/ ORIG REF: 004/ OTH REF: 003

Card 2/2

L 50127-65 EPT(c)/EWP(j)/EWT(m)/T Pg.4/Pr.4 RM
UR/0286/65/000/009/0065/0065

ACCESSION NR: AP5015282

AUTHORS: Moldavskiy, B. L.; Batalin, O. Ye.; Zhelesnyak, E. N.; Pesin, I. M.
Potukhina, Ye. S.; Rukina, A. E.; Bychkova, V. A.

TITLE: A method for obtaining epoxy compositions. Class 39, No. 170654

SOURCE: Byulleten' izobrashchenij i tovarknykh znaakov, no. 9, 1965, 65

TOPIC TAGS: epoxy, succinic acid, cumylsuccinic acid

ABSTRACT: This Author Certificate presents a method for obtaining epoxy compositions by applying the anhydride of substituted succinic acid as a hardener. To simplify the technique of hardening, the anhydride of cumylsuccinic acid is used as a hardener.

ASSOCIATION: Gosudarstvennyy nauchno-issledovatel'skiy institut plastmass (State Scientific Research Institute of Plastics)

SUB CODE: OC, MT

SUBMITTED: 18 May 65

EML: OO

NO REF Sov: 000

OTHER: 000

Cord 1/1 7/65

MOLDAVSKIY, B.S.

Producible oil and gas reserves in foreign countries. Izv.vys.
ucheb.zav.; neft' i gaz. I no.12:130 '58. (MIRA 12:4)
(Gas, Natural) (Petroleum)

MOLDAVSKIY, B.S.

New type of filters for deep-well pumps (from "Petroleum Times," no. 1564 August 19, 1957). Izv. vys. ucheb. zav. neft' i gaz no. 2:112 '58. (MIHA 11:8)

(United States—Filters and filtration)

MOLDAYSKIY, B.S.

Geological factors determining changes in the density of
Azerbaijan sedimentary rocks. Izv. vys. ucheb. zav.; neft'
i gaz no. 3:II-16 '58. (MIRA II:?)

1. Azerbaydzhanskiy industrial'nyy institut im. M. Azizbekova.
(Azerbaijan--Rocks, Sedimentary)

MOLDAVSKIY, B.S.

World oil production. Izv. vys. ucheb. zav.; naft' i gaz
no.6:116 '58. (MIRA 11:9)
(Petroleum industry)

MOLDAVSKIY, B.S.

Oil and gas fields in the northern part of Alaska. Izv. vys. uchet.
zav.; neft i gaz no. 8:106 '58. (MIHA 11:10)
(Alaska—Oil fields) (Alaska—Gas, Natural)

MOLDAVSKIY, B.S.

Improved classification of natural waters according to their
chemical composition. Azerb.neft.khoz. 37 no.10:7-8 0 '58.
(MERA 12:2)
(Oil field brines)

14(5)

AUTHOR:

Moldavskiy, B. S.

SOV/152-59-2-9/32

TITLE:

The Hydrochemical Zonality of the Stratum Waters of Karadag
(O hidrokhimicheskoy zonal'nosti plastovykh vod Karadaga)

PERIODICAL:

Izvestiya vysshikh uchebnykh zavedeniy. Neft' i gaz,
1959, Nr 2, pp 31 - 34 (USSR)

ABSTRACT:

In the paper under review the hydrology of the Karadagskoye deposit was investigated and a specific hydrochemical zonality was determined. In the hydrochemical cross section of Karadag, the inversion characteristic of the deposits of the Apsheron'skiy peninsula of genetic types of water with calcium chloride waters in the upper layers of the cross section and with sodium hydrocarbon waters in its lower layers was observed. An investigation of the chemical composition of the waters of different layers of Level V proved that although the limits of variation of various chemical components overlap with each other, the waters of the Levels V, Va and Vb are different from each other. The higher chlorine content is found in the waters of Level V. It decreases somewhat

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The Hydrochemical Zonality of the Stratum Waters of Karadag Sov/152-59-2-9/32

with increasing stratigraphic depth. This increasingly sweeter water in greater depths can be explained by the greater extent of the lower lying sand levels. It facilitates the exchange of water. In the table, the average values of various chemical components of Level V independent of the structural position of the drillings are listed. A relationship between the mineralization of the waters (chlorine content) and their position in relation to the petroleum deposits can be clearly seen. The waters that are in immediate contact with petroleum are more mineralized than those situated at a greater distance from the petroleum. The lowest mineralization can be observed beyond the periphery of petrolific layers and in the zone of the gas cap. It was noted that in a complete exploration and exploitation of the Karadagskoye deposit one may hit upon waters of differing concentration and differing chemical composition according to geologic conditions and the gas-petroleum satiation of individual tectonic fields of the Karadag fold. A further definition and analysis of the discovered regularities in the zonal distribution of stratum

Card 2/3

The Hydrochemical Zonality of the Stratum Waters of
Karadag

SOV/152-59-2-9/32

waters will make it possible - with consideration of hydro-
chemical indices - to estimate the relative petroleum and
gas satiation of various fields exploited at Karadag. There
are 1 figure, 1 table and 13 Soviet references.

ASSOCIATION: Azerbaydzhanskiy industrial'nyy institut im. M. Azizbekova
(Azerbaydzhan Industrial Institute imeni M. Azizbekov)

SUBMITTED: February 4, 1958

Card 3/3

MOLDAVSKIY, B.S.

Oil fields in Iraq. Izv.vys.ucheb.zav.; neft' i gaz 2 no.12:
76,82,94 '59. (MIRA 13:5)
(Iraq--Oil fields)

MOLDAVSKIY, B.S.

Efficient classification of oil field waters in the Azerbaijan portion of the Caspian Sea region. Izv. vys. uchet. zav.; neft i gaz 3 no.11;9-14 '60. (MIRA 14:1)

1. Azerbaydzhanskiy institut nefti i khimii imeni M.Azizbekova.
(Azerbaijan—Oil field brines—Classification)

MOLDAVSKIY, B.S.

Preliminary data on pH and Eh in formation waters of the Zyrya
field. Izv. vys. ucheb. zav.; neft' i gaz 4 no.2:19-23 '61.

(MIRA 15:5)

I. Azerbaydzhanskiy institut nefti i khimii imeni M. Azizbekova.
(Apsheron Peninsula--Oil field brines)

MOLDAVSKIY, B.S.

Problem of the efficient classification of oil field waters. Izv.
vys. ucheb. zav.; neft' i gaz 4 no.5:9-12 '61. (MIRA 15:2)

1. Azerbaydzhanskiy institut nefti i khimii im. M.Azizbekova.
(Oil field brines--Classification)

MOLDAVSKIY, B.S.

Hydrostatically screened gas pools and the possibility
of finding them. Izv. vys. ucheb. zav.; neft' i gaz 5
no.1:111-112 '62. (MIRA 16:11)

I. Azerbaydzhanский institut nefti i khimii imeni
M. Azizbekova.

MOLDAVSKIY, B.S.

Comparative hydrochemical characteristics of the Kyurovdag
and Neftechala oil fields. Izv. vys. uch. zav.; neft' i gaz
5 no.9:23-28 '62. (MIRA 17:5)

1. Azerbaydzhanskiy institut nefti i khimii im. M. Azizbekova.

YAKUBOV, A.A.; MUSTAFAYEV, I.S.; MOLDAVSKIY, B.S.

New manual on prospecting for oil and gas. Izv. vys. uch.
zav.; neft' i gaz 5 no.9:62,70 '62. (MIRA 17:5)

MOLDAVSKIY, B.S.

Reservoir waters of the Neftyanyye Kamni and Darwin Shoal oil fields and their efficient classification. Izv.vys.ucheb.zav.; neft' i gaz 7 no.4:19-21 '64. (MIRA 17:5)

1. Azerbaydzhanskiy institut nefti i khimii imeni M.Azizbekova.

MOLDAVSKIY, B.S.

Origin of the waters of the sub-Kirmaki series of the south-eastern sector of the Apsheron Archipelago. Izv. vys. ucheb. zav.; neft' i gaz 7 no.8:12 '64.

(MIRA 17:10)

1. Azerbaydzhanskiy institut nefti i khimii imeni Azizbekova.

MOLDAVSKIY, B.S.

Propsects of searches for oil and gas deposits in the Caspian Lowland of Azerbaijan from the point of view of hydrochemical zoning. Izv. vys. ucheb. zav.; neft' i gaz. 7 no.10:11-13 '64.
(MIRA 18:2)

1. Azerbaydzhanskiy institut nefti i khimii im. M. Azizbekova.

MOLDAVSKIY, B.S.

Concerning the use of an international system of units in the representation of the chemical composition of oil and gas field waters. Izv. vys. ucheb. zav.; neft' i gaz 7 no.12: 6
'64 (MIRA 18t2)

1. Azerbaydzhanckiy institut nefti i khimii im. M. Azi. bekova.

MOLDAVSKIY, B.S.

Brine waters of the Apsheron Archipelago and the conditions
governing their formation. Izv. vys. ucheb. zav.; neft' i gaz
8 no.3:9-11 '65. (MIRA 18:5)

I. Azerbaydzhanskiy institut nefti i khimii im. M. Azizbekova.

DYAGILEV, Vladimir Yakovlevich; MOLDAVSKIY, Dm.

[Roads and encounters] Puti i vstrechi. Leningrad, Lenizdat,
1960. 201 p. (MIRA 15:3)

(Bulgaria—Description and travel)
(Bucharest—Description)

BELOZOROV, A.T., zasluzhenny agronom RSFSR; MOLDAVSKIY, D.D.

Utilize the Siberian land wisely. Zemledelie 26 no.2:26-
30 F '64. (MIRA 17:6)

1. Direktor Krasnoyarskogo nauchno-issledovatel'skogo instituta
sel'skogo khozyaystva (for Belozorov). 2. Glavnyy agronom
Upravleniya Vostochno-Sibirskskogo rayona Ministerstva proizvodstva i
zagotovok sel'skokhozyaystvennykh produktov RSFSR (for Moldavskiy).

MOLDAVSKIY, D. D.

High yields in grain crops and perennial grasses in Eastern Siberia; experience of the State seed farm "Sibirsk" Moskva. Gos. izd-vo sel'khoz. lit-ry, 1954. 125 p.
(Perevodoi opyt v sel'skom khoziaistve)

MOLDAVSKIY, D.D.; REDIKH, V.K.

Raising chicks all year long in eastern areas. Ptitsevodstvo 8
no.11:15-17 N '58. (MIRA 11:11)

1. Glavnyy agronom Glavnogo upravleniya ptitsevodstva Ministerstva
sel'skogo khozyaystva RSFSR (for Moldavskiy). 2. Glavnyy zootehnik
po plemennomu delu Glavnogo upravleniya ptitsevodstva Ministerstva
sel'skogo khozyaystva RSFSR (for Redikh).
(Poultry)

MOLDAVSKIY, D.D.; BREDIKHINA, V.I., kand.veterinarynykh nauk

Use Siberian land sensibly. Zemledelie 24 no.4:20-24 Ap '62.
(MIRA 15:4)

1. Glavnyy agronom upravleniya sovkhozov Vostochnoy Sibiri (for
Moldavskiy).

(Siberia—Agriculture)

MOLDAVSKIY, D. D., agronom

"Grow peas - it pays" by V. M. Kavun. Reviewed by D. D. Moldavskii.
Zemledelie 24 no. 9:94-96 S '62. (MIRA 15:10)

(Peas)
(Kavun, V. M.)

TANANAKIN, Ye.I.; TANZYBAYEV, M.G., kand.sel'skokhozyaystvennykh nauk;
MOLDAVSKIY, D.D.

Introduce cultivation practices controlling erosion in Khakassia.
Zemledelie 25 no.2:44-48 F '63. (MIRA 16:5)

1. Direktor Khakasskoy sel'skokhozyaystvennoy opytnoy stantsii
(for Tananakin). 2. Glavnyy agronom Upravleniya zony Vostochnoy
Sibiri Ministerstva proizvodstva i zagotovok RSFSR (for Moldavskiy).
(Khakass Autonomous Province—Soil conservation)

SHIKHEL'MAN, Z., inshener; MOLDAVSKIY, G., inshener.

Restoration of interchangeable parts of moving-picture equipment by
chromium plating. Kinomekhanik no.12:23-28 D '53. (MLRA 6:12)
(Motion-picture projectors)

MOLDAVSKIY, G. KH.

Moldavskiy, G. Kh.

"Investigation of the Process of Hermetization, and a New Machine for
Rolling Container Glass." Moscow Technological Inst of the Food Industry.
Moscow, 1955 (dissertation for the degree of Candidate in Technical Science)

SO: Knizhnaya letopis' No. 27, 2 July 1955

MOLDAVSKY, G. KH.
MOLDAVSKIY, G. Kh.

Pressure calculations for a seamer machine. Kons. i ov. prom.
12 no. 11:29-32 N '57. (MIRA II:1)

L.Odesskiy tekhnologicheskiy institut pishchevoy i khloedil'noy
promyshlennosti. (Canning and preserving—Equipment and supplies)

MOLDAVSKIY, G.Kh.

Make economical use of tin plate. Kons. i ov. prom. 12 no. 12:32-34-
D '57. (MIRA II:1)

1. Odesskiy tekhnologicheskiy institut pishchevoy i kholodil'noy
promyshlennosti.
(Tin plate) (Canning industry--Equipment and supply)

DIKIS, M.Ya.; MOLDAVSKIY, G.Kh.

Urgent objectives of the tin can manufacture. Kons. i ov.prom. 16
no. 5:19-22 My '61. (MIRA 14:5)

1. Odesskiy tekhnologicheskiy institut pishchevoy i kholodil'noy
promyshlennosti.
(Tin cans)

MOLDAVSKIY, G.Kh.; VAROV, I.M.

"Control of seaming machines" by A.E.Rozenbelov. Reviewed by
G.Kh.Moldavskii, I.M.Varov. Kons. i ov.prom. 17 no.4:31-34 Ap
'62. (MIRA 15:3)

(Canning and preserving--Equipment and supplies)
(Rozenbelov, A.E.)

GERNET, M.M., doktor tekhn.nauk,prof.; DIKIS, M.Ya., doktor tekhn.nauk, prof.; LUK'YANOV, V.V., doktor tekhn.nauk, prof. [deceased]; POPOV, V.I., doktor tekhn.nauk, prof.; SOKOLOV, A.Ya., doktor tekhn.nauk, prof.; SOKOLOV, V.I., doktor tekhn.nauk, prof.; SURKOV, V.D., doktor tekhn.nauk, prof.; BARANOVSKIY, N.V., kand.tekhn.nauk,dots.; BROYDO, B.Ye., kand.tekhn. nauk, dots.; BUZYKIN, N.A., kand.tekhn.nauk, dots.; GOROSHENKO, M.K., kand.tekhn.nauk, dots.; GORTINSKIY, V.V., kand.tekhn.nauk, dots.; GREBENYUK, S.M., kand.tekhn.nauk, dots.; GUS'KOV, K.P., kand.tekhn. nauk, dots.; DEMIDOV, A.R., kand.tekhn.nauk, dots.; ZHISLIN, Ya.M., kand.tekhn.nauk, dots.; KARPIN, Ye.B., kand.tekhn.nauk, dots.; KOSITSYN, I.A., kand. tekhn.nauk, dots. [deceased]; GEYSHTOR, V.S., kand.tekhn.nauk, dots.; MARSHALKIN, G.A., kand.tekhn.nauk, dots.; MOLDAVSKIY, G.Ye., kand.tekhn.nauk, dots.; ODESSKIY, D.A., kand. tekhn.nauk, dots.; PELEYEV, A.I., kand.tekhn.nauk, dots.; RUB, D.M., kand.tekhn.nauk, dots.; SKOBLO, D.I., kand.tekhn.nauk, dots.; SHUVALOV, V.N., kand.tekhn.nauk, dots.; KHMEL'NITSKAYA, A.Z., red.; SOKOLOVA, I.A., tekhn. red.

[Principles of the design and construction of machinery and apparatus for the food industries] Osnovy rascheta i konstruirovaniia mashin i apparatov pishchevykh proizvodstv. Moskva, Fishchepromizdat, 1960.
741 p. (MIRA 14:12)

(Food industry—Equipment and supplies)

CHUPAKHIN, Vasiliy Mikhaylovich; DORMENKO, Vladimir Vladimirovich;
DRYAMOV, S.I., dots., retsenzent; MOLDAVSKIY, G.Ye.,
dots., retsenzent; TERENT'YEV, A.V., ~~zam. tekhn. nauki~~,
spets. red.; KUZ'MINA, V.S., red.

[Technological equipment of fish processing plant] Tekhno-
logicheskoe oborudovanie ryboobrabatyvaiushchikh predpri-
iatii. Izd.2., perer. i dop. Moskva, Fishchevaia pro-
myshlernost', 1964. 566 p. (MIRA 18:2)

BRODETSKIY, G., kand. tekhn. nauk; MOLDAVSKIY, I., inzh.

Reconstruction of platform vessels into hatch-type vessels. Rech. transp.
24 no.8:29 '65. (MIRA 18:9)

RANDS, E., zamestitel' nachal'nika mekhaniko-montazhnogo tsekha; MOLDAVSKIY, M.,
tekhnolog mekhaniko-montazhnogo tsekha.

Centrifugal lining of deadwood shaft bushings. Mor. i rech. flot 13 no. 7:25-
26 N '53. (MLRA 6:11)
(Bearings (Machinery))

MOLDAVSKIY, M.; RANDS, E.

Device for machining slots and key grooves. Mor. 1 rech. fлот
14 no. 5:29 My '54. (MLRA 7:7)
(Metal-working machinery)

MOLDAVSKIY, M., inshener.

Drill draw-in chuck. Mor. i rech.flat 1/4 no.8:20 Ag '54. (MIRA 7:8)
(Chucks)

MOLDAVSKII, M.

Universal damper for hydraulic testing of fittings and pipes. Mor.
(MIRA 8:5)
flot 15 no.2:27 F '55.
(Pipe fittings--Testing)

TRUFANOV, B.; MOLDAVSKIY, M., inzh.; KHATSKIN, K., inzh.

Acid cleaning of hot-water heating pipes. Mor. flat 18 ne.12:
17-18 D '58. (MIRA 12:1)

1. Nachal'nik Laboratorii Rizhskogo SRZ (for Trufanov). 2. Sudestroitel'-nyy Rizhskiy zaved (for Moldavskiy, Khatskin).
(Heating pipes—Cleaning)

MOLDAVSKIY, M.

Let's shorten the period necessary for ship repair. Mor.flot 19 no.1:
28-30 Ja '59. (MIRA 12:3)

I. Starshiy tekhnolog tekhnicheskogo otdela Rizhskogo sudoremontnogo zavoda.
(Ships--Maintenance and repair)

MOLDAVSKIY, M.

Model maintenance record for standard-type ships. Mor.flot. 20
no.1:21-23 Ja '60. (MIRA 13:5)

1. Starshiy tekhnolog Rizhskogo sudoremontnogo zavoda.
(Ships--Maintenance and repair)

MOLDAVSKIY, M.

A handbook is indispensable for ship repair yard workers. Mer. flot
20 no.9:32-33 S '60. (MIRA 13:9)

1. Starshiy tekhnolog Tekhnicheskogo otdela Rizhskogo sudoremontnogo
zavoda. (Ships--Maintenance and repair)

MOLDAVSKIY, M. I.

Grinding internal straight-sided slots. Stan. i snatr. 30 no. 3f35
Mr '59. (MIRA 12:3)
(Grinding and polishing)

S/123/62/000/010/008/013
A004/A101

AUTHOR: Moldavskiy, M.I.

TITLE: Increasing the resistance to wear of some stainless steel grades by surface workhardening

PERIODICAL: Referativnyy zhurnal, Mashinostroyeniye, no. 10, 1962, 36, abstract 10B206. (V sb. "Povysheniye dolgovechnosti detaley mashin poverkhnostn. naklepon". Perm', 1961, 31 - 44)

TEXT: The author presents the result of experimental work to develop a method of surface workhardening of external and internal surfaces of spherical bushes to increase their resistance to wear. A workhardening of the external surface of bushes made of the stainless steel grades 1X 18H 9 (Kh18N9) and X 17H 2 (Kh17N2) was effected by burnishing with an elastic roller with the aid of a device mounted on a lathe with a height of centers exceeding 100 mm. Nipple 5 (see fig. 1) is screwed into holder 3 of the device, the nipple bearing 4 being under the stress of spring 2 which can be adjusted by screw 1. Adapter 6 is inserted in nipple 5, two ball bearings 7 and yoke 8 are mounted on the adapter, while yoke 8 holds ball 9 which, during operation, rests on the ball bearings. Fig. 2 shows

Card 1/3

S/123/62/000/010/008/013

A004/A101

Increasing the resistance.....

a device for the burnishing of internal surfaces. The device components are made of grade 45 steel, while bushes 5 and 8 are from МХ 15 (ShKh15) grade steel with subsequent hardening to HRC 62-64. The workhardening process consists in pressing the hardened ball during the forward motion (actuated by the spring tension) into the surface of the rotating workpiece. Under the effect of the axial component and the friction force on the rotating workpiece the ball carries out reciprocating movements during which it copies the surface macrogeometry. It is pointed out that blanks of 1Kh18N9 steel subjected to surface workhardening showed a considerable increase in hardness which can be expressed by 80 R_{15N} instead of 60 prior to burnishing. The Kh17N2 grade steel showed an increase in hardness from HV 208 to HV 257. The ball stress affects the surface finish, optimum results were obtained at P = 25 - 40 kg. Changing the peripheral speed of the component does not show any great effects. The best surface finish was obtained at V = 4 m/min and over 100 m/min. At a stress of 40 kg the workhardening depth amounts to 0.3 mm. The resistance to wear of workhardened specimens, tested on the Amsler machine is twice as low as that of non-workhardened steel. [Abstracter's note: Apparently it should read "twice as high"] The author recommends workhardening by an elastic ball to increase the wear resistance of components made of low-carbon and stainless steels. He presents technological data on the

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Increasing the resistance.....

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application of burnishing by elastic rollers. There are 10 figures.

E. Spivak

[Abstracter's note: Complete translation]

Fig. 1:

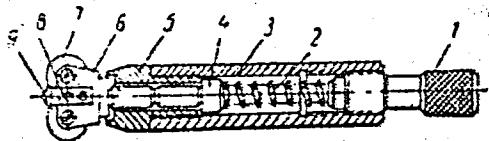
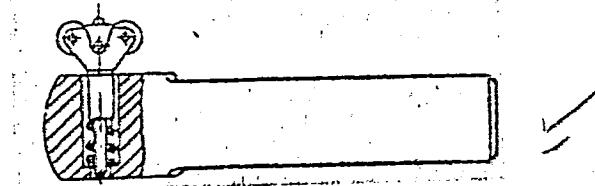


Fig. 2:



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S/122/61/000/003/004/013
D241/D305AUTHORS: Moldavskiy, M.I., and Avdeyev, B.M., Engineers

TITLE: Heat resisting lubricant for threaded connections

PERIODICAL: Vestnik mashinostroyeniya, no. 3, 1961, 30-32

TEXT: The authors investigated several lubricants up to 600° and discovered lubricant XKC(ZhS) which completely eliminates the burns of threaded connections. (Ref.: Author's certificate no. 128093 of July 17, 1959). The lubricant is a mixture of cylinder oil no. 52("vapor") according to GOST 6411-52 and lead carbonate in the ratio of 2:3. The latter ingredient is ground with small additions of oil in order to obtain a homogeneous paste consistency. ZhS was checked in a large number of laboratory experiments at 1100° and in working conditions up to 600°, without traces of burns. The properties of the lubricant are: Specific weight at 200°C 1.64 g/cm³, temperature of inflammation according to Brenken - 300°C. The changes of its characteristics with the temperature are tabulated. The chemical analysis of the residue after heating

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Heat resisting lubricant ...

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at 600° during 1 hour indicates that it consists of 33.6% of metallic lead and 8.8% of lead oxide. The residue of lubricant after cooling represents a mass of small solidified drops of lead covered with oxide which prevents them from fusing. A large number of experiments were carried out at 600° with the ZhS as well as other lubricants, such as chalk paste made of mixture of MK oil and chalk powder, graphite paste no. 1 (mixture of MK oil and colloidal graphite), graphite paste no. 2 (mixture of cylinder oil no. 52 with colloidal graphite and finally - talcum paste - a mixture of cylinder oil no. 52 and talcum. ZhS proved to be the best used in practical applications. It is now being recommended for practical applications. It is now being used in production. During the 2 years it has been used it has proved itself well. Investigations were made on the effect of thread clearances on the burns which proved to be slight. Experiments were also made on the diffusion of molten lead into the surface of components and its effect on the strength of the latter. A study was made on the effect of the lubricant as well as that of the pure lead on the heat resistance of steel 3M(EI)481, which is used for bolts working at high temperature. Lead oxide in the

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Heat resisting lubricant . . .

exhaust causes burns of the valve due to the deposits of the former on its head. The molten oxide transfers oxygen from the exhaust gases onto the surface of metal and causes additional heating of the valve until the thermal reaction between steel and lead oxide, on account of continuous increase of the latter (heated to 800°). The conditions in threaded connections are different as the amount of the lubricant in the clearances is small and cannot be replenished. Experiments with the former were carried out at 600° and 900°. Specimens in steel EI481 were subject to various chemical heat treatments. The results of investigations show that there is a negligible effect of lead and its compounds on the tensile tests of specimens at the above temperatures. There was no trace of lead diffusion during metallographic research on components made in EI481. There are 1 figure, 3 tables and 4 references: 3 Soviet-bloc and 1 non-Soviet-bloc.

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MOLDAVSKII, M.I., TIMOFFEYEV, Yu.L., BELOKRYLOV, K.I.

Semiautomatic machine for applying glue and abrasive grains
to polishing wheels. Stan. i instr. 36 no. 6:28-30 Je 165.

(MIRA 18:8)

ACC NR: AP7001197 (A,N) SOURCE CODE: UR/0407/65/000/05-/0066/0071
AUTHOR: Moldavskiy, M. I. (Perm")

ORG: none

TITLE: Temperature factors in electrochemical hole making

SOURCE: Elektronnaya obrabotka materialov, no. 5-6, 1965, 66-71

TOPIC TAGS: electrochemical machining, metal machining, electrochemistry

ABSTRACT: The electrolyte is heated by resistance loss and by high hydraulic pressures maintained in the system. Higher electrolyte temperatures cause quicker cation migration, lower hydrogen polarization and overvoltage, and higher (by 2-6% per 1C) conductivity. Heat balance in the electrochemical-machining process is theoretically considered. The effect of temperature (up to 60C) on the conditions of (8-mm) hole making in EI929 steel by means of 10% NaCl electrolyte

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